Med Administration Kaizen Event Report Out

April 22, 2005



Objectives

Jim Elliott

SCOPE

• Improve the medication administration process from the time that the medication is ordered (to be administered) to the time that it is actually administered to the resident.

OBJECTIVES

- Increase optimal use of medical cart space while reduce medication inventory (Just In Time). Maintain state and federal compliance while reducing narcotics paperwork.
- Residents will receive medications in a timely and accurate manner. Simplify (streamline) Med pass. For example, blood pressure monitoring and accu-checks. Implement standard work within Dack 4 with ability to adapt to other units. Reduce delays for medications: from time order received on unit to arriving at unit.

Goals

Tom O'Neill

GOALS

- Reduce lead-time from 8 hours to 4 for unit to pharmacy and back to unit.
- Reduce Med pass non-value added tasks by 20%.
- Reduce Med inventory by 50%.
- Reduce Med error rate from 17/qtr. to 4/qtr.
- Resident satisfaction from 52% to 70% (the questions is "I have confidence and trust in my health care providers").



Team Members

Margie Button IVH, Dack 4
Laura Canaday IVH, Dack 4
Jim Elliott, IVH, Admin.
Mari Fogt, IVH, Dack 4
Bill Hagey, IVH Sheeler 2
Jamie Miller, IVH, Dack 4
Kevin Stamp, IVH, Dack 4
Jeni Thompson, IVH, Dack 4

Becky Starits, IVH, Central Supply Sarah Whipple IVH, Pharmacy



Bob McElroy, TBM Tom O'Neill, DNR



TAKT Time Calculations

Margie Button

(1) 480 minutes (8 hours) less breaks (2 @ 15 minutes)

450 Minutes (1) / Shift = 4.25

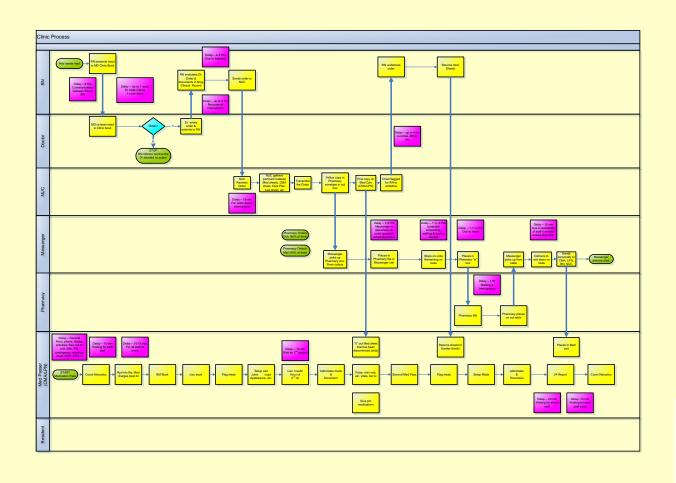
106 Interactions / Shift

TAKT Time = 4:15 / Interaction or 1 Interaction needs to be completed every 4 minutes, 15 seconds.



Old Process

Sarah Whipple





Med room – WIP

Mari Fogt





Kaizen Improvements

Bill Hagey

Sample of 53 original process improvement ideas:

	Process Improvement (PI)	Business	Ease of	
#	ldea	Impact	Implementation	Disposition
1	Second messenger	2	10	
2	More uniform route	9	3	
3	Fax machine to place order	10	1	
	Reduce frequency of administering vitals to			
	residents.	5	3	
	Cut down doctors orders to nurses	5	3	
	Don't batch restock meds	5	1	
	Keep all unnecessary supplies / equipment in			
7	1 area	6	3	
	Oral BM intervention	4	5	
9	Reduce frequency of pain assessments.			
	Dedicated person @ nursing station to			
10	answer phone.	1	10	
	Frequently requested P.R.N.s as routine.	8	3	
12	Eliminate P.R.N.s that are stock Meds	9	2	
	Larger Med cart	2	10	
14	Each shift specific time period for report	7	1	
15	2nd clinic day	5	10	



Impact / Difficulty Matrix

Bill Hagey

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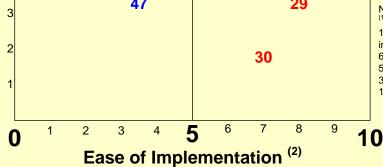
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Iowa Veterans Home Impact / Difficulty Improvements Matrix for Process Improvements (PIs) April 22, 2005 4, 10, 28, 43 44, 59 21 8, 35, 47 36 "Implement" 32 9, 27, 15 47 29 (1) Ease of Implementation:



5





10 = > 90 days to

5 = 30 days or less;

1-2 = this week or next

3-4 = > 2 weeks

6-9 = > 30 days < 90 days;

implement:

Future State Process Map

Becky Strarits

Please refer to chart on wall



Kaizen Implemented Examples

Jeni Thompson



Standard Operations

Jamie Miller

Standard operating procedures were prepared for the following positions:

- Med Pass
- Messengers
- Clinic



QCDS Metrics

Kevin Stamp

- **Quality** ~ All clinic orders will be received in the pharmacy within 20 minutes of the completion of the clinic session. All medications delivered to the unit within 2 hours of last fax sent to the pharmacy.
- **Cost** ~ 2 hours of staff time saved through implementation of one piece flow.
- **Delivery** ~ Meds will be able to be set up & administered from the Med Room. Locations down from 3 to 1. *Less variations*.
- **Safety** ~ No meds left unattended on unit with use of lock box. Eliminate meds left on cart after each shift by 100% with use of cart check & decrease in med inventory.



30 Day Homework

Laura Canaday

	Kaizen Description	Responsibility (Who?)	Target (When?)	Expected Results	
1	Install door bell / buzzer @ pharmacy	J. Elliott / K. Stamp / S. Whipple	4/29/05	Less delay in pharmacy contact.	
2	Eliminate PRNs that are stock Meds	S. Whipple / M. Button	4/25/05	Less process variation.	
3	Reduce vitals administered to residents	J. Thompson / D. Bruhl	5/9/05	Reduce unnecessary work.	
4	Make routine frequently asked PRNs	J. Thompson / D. Bruhl	5/10/05	Reduce unnecessary work.	
5	Specify times for all shifts 24-hour report	M. Button	5/9/05	Standardize 24-hour report.	
6	Check Med drawers at end of shift to ensure completion	M. Button	5/9/05	Enforce standard work & promote safety.	
7	Check off discontinued Meds	M. Button	5/9/05	Enforce standard work & promote safety.	
8	Eliminate Med person passing snacks	M. Button	5/9/05	Reduce unnecessary work.	

Kaizen Results

Jeni Thompson

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	Before	Actual		
Metric	Kaizen	Achievement	Improvement	%
Process Steps:				
Value-Added (VA) Steps	16	14	-2	12.5%
Non Value-Added (NVA) Steps	5	4	1	20.0%
Necessary Non Value-Added	22	21	1	4.5%
(NNVA) Steps				
Total Steps	43	39	0	9.0%
VA / Total %	37.2%	35.9%	-1.3%	
Handoffs	10	10	0	0.0%
Decision Points	1	1	0	0.0%
# of Delays	16	5	11	68.8%
Estimated Delay Time (Hours)	26	10.6	15.4	59.2%



We welcome your questions and comments!

